

Work Order ID 65910

Thursday, January 27, 2011 10:11:42 AM

Page 1

Item ID: D350-636-047

Accept

Setup Start

Revision ID:

Stop

Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/27/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 2/4/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-636

H U/R

100

0.00

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-047 CHG001

Sublet

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

11/1/31 20 5

115

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Sublet

20

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Page 2

Item ID: D350-636-047

Accept

Setup Start

Revision ID:

Stop

Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/27/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 2/4/2011 Req'd Qty: 2.00

Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-047

Location: C9

PPP Rev: _____

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

for 4/21/16 (2) (20)

11/02/17 MF 11-02-16

Picklist Print

Thursday, January 27, 2011 10:11:39 AM

Page 1

Work Order ID: 65910

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/27/2011

Required Date: 2/4/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4154-041		Manufactured	No			110	Each	0.0000	1	2			
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Wearplate Assembly

AN3C36A		Purchased	No			110	Each	159.0000	4	159			
---------	--	-----------	----	--	--	-----	------	----------	---	-----	--	--	--

BOLT

Location

Loc Qty

Loc Code

ST353

159

109771

6

116050

50

116381

53

116590

50

AN3C37A

Purchased	No					110	Each	37.0000	1	37			
-----------	----	--	--	--	--	-----	------	---------	---	----	--	--	--

BOLT

Location

Loc Qty

Loc Code

ST353

1

114801

1

ST354

36

116381

16

116523

20

AN3C42A

Purchased	No					110	Each	89.0000	1	89			
-----------	----	--	--	--	--	-----	------	---------	---	----	--	--	--

BOLT

Location

Loc Qty

Loc Code

ST354

89

106176

89

B65092 11/12/15

11/13/15

11/13/15

11/13/15

0

Picklist Print

Thursday, January 27, 2011 10:11:39 AM

Page 2

Work Order ID: 65910

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/27/2011

Required Date: 2/4/2011

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0363R

Purchased No

110 Each 5,185.000 10 20

Washer

Location

Loc Qty

Loc Code

ST297

5185

113524

33

113889

248

114742

4904

MS21043-3

Purchased No

110 Each 1,615.000 5 10

Nut

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

1539

112314

1539

D3873-1

Manufactured No

110 Each 217.0000 8 16

Bushing

Location

Loc Qty

Loc Code

ST089

100

64567

100

ST092

114

62197

12

63314

2

64760

100

ST093

3

57615

3

Thursday, January 27, 2011 10:11:39 AM

Shop Packet Print

Page 2

Picklist Print

Page 3

Thursday, January 27, 2011 10:11:39 AM

Work Order ID: 65910

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 1/27/2011

Required Date: 2/4/2011

Start Qty: 2.00

Required Qty: 2.00

D4171-I Manufactured No

110 Each 3.0000

1

2

11/1/31 \$

Bushing

Location

Loc Qty

Loc Code

ST135

3

62710

3

D4170-I Manufactured No

110 Each 7.0000

4

8

11/2/15
B6332 B6158/1 \$

Bushing

Location

Loc Qty

Loc Code

LG

7

62251

4

63322

3

AN3C34A Purchased No

110 Each 74.0000

1

2

11/1/31 20 \$

BOLT

Location

Loc Qty

Loc Code

ST353

74

115767

4

116003

20

116075

50

2

Thursday, January 27, 2011 10:11:39 AM

Shop Packet Print

Page 3

8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCROISER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCROISER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER (OR NAS1149C0832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149C0863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149C0332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

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Revision: H

Date: 10.07.26

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D350-636

Page 30 of 31

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R)
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
*96	4	4	4	4	4	D4170-1	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS

² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS

³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

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